



Chuck Accessory Jaw Travel Table (mm)

| Jaw Set & Chuck Suitability | | Expanding Action Specifications | | Contracting Action Specifications | | | |
|-----------------------------|-----------------------|---------------------------------|------|-----------------------------------|------|-----------------|------|
| Jaw Set | Suitable Chuck | | | Square Stock | | Spigot Mode | |
| | | Min | Max | Min | Max | Min | Max |
| Mini 20mm Jaws | Precision Midi* | 20 | 41.5 | 10 | 20 | 8 | 30 |
| | Nova G3 | 20 | 41.5 | 10 | 20 | 8 | 30 |
| | SuperNova2 | 20 | 41.5 | 10 | 20 | 8 | 30 |
| | Titan | 20 | 51.5 | 10 | 30 | 8 | 40 |
| Mini Spigot Jaws | Precision Midi* | 25 | 45 | 10 | 31 | 8 | 30 |
| | Nova G3 | 25 | 45 | 10 | 31 | 8 | 30 |
| | SuperNova2 | 25 | 45 | 10 | 31 | 8 | 30 |
| | Titan | 25 | 55 | 10 | 41 | 8 | 40 |
| 25mm JAW | Precision Midi* | 26 | 36 | 9 | 18 | 10 | 20 |
| | Nova G3 | 26 | 46 | 9 | 28 | 10 | 31 |
| | SuperNova2 | 26 | 46 | 9 | 28 | 10 | 31 |
| | Titan | 26 | 56 | 9 | 38 | 10 | 41 |
| Mini Step JAW | Precision Midi Step 1 | 27 | 49 | Not Applicable | | Not Applicable | |
| | Precision Midi Step 2 | 37 | 58 | 9 | 28 | 10.5 | 31.5 |
| | Nova G3 Step1 | 27 | 49 | Not Applicable | | Not Applicable | |
| | Nova G3 Step2 | 37 | 58 | 9 | 28 | 10.5 | 31.5 |
| | SN2 Step 1 | 27 | 49 | Not Applicable | | Not Applicable | |
| | SN2 Step 2 | 37 | 58 | 9 | 28 | 10.5 | 31.5 |
| | Titan Step1 | 27 | 59 | Not Applicable | | Not Applicable | |
| Titan Step2 | 37 | 69 | 9 | 38 | 10.5 | 41.5 | |
| PIN JAW | Precision Midi* | 26 | 35 | 7 | 17 | 10 | 19 |
| | Nova G3 | 26 | 46 | 7 | 28 | 10 | 31 |
| | SuperNova2 | 26 | 46 | 7 | 28 | 10 | 31 |
| | Titan | 26 | 57 | 7 | 38 | 10 | 41 |
| 35mm Bowl JAW | Precision Midi* | 38 | 47 | 8 | 18 | 10 | 19 |
| | Nova G3 | 38 | 59 | 8 | 29 | 10 | 31 |
| | SuperNova2 | 38 | 59 | 8 | 29 | 10 | 31 |
| | Titan | 38 | 69 | 8 | 39 | 10 | 41 |
| 50mm JAW | Precision Midi* | 51 | 61 | 31 | 41 | 42 | 52 |
| | Nova G3 | 51 | 72 | 31 | 52 | 42 | 64 |
| | SuperNova2 | 51 | 72 | 31 | 52 | 42 | 64 |
| | Titan | 51 | 82 | 31 | 62 | 42 | 73 |
| STEP JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3 Step1 | Not Applicable | | 30 | 51 | 41.5 | 62.5 |
| | Nova G3 Step2 | Not Applicable | | 36 | 57 | 50.5 | 71.5 |
| | Nova G3 Step3 | 77.5 | 97.5 | 45 | 66 | 63.5 | 83.5 |
| | SN2 Step 1 | Not Applicable | | 30 | 51 | 41.5 | 62.5 |
| | SN2 Step 2 | Not Applicable | | 36 | 57 | 50.5 | 71.5 |
| | SN2 Step 3 | 77.5 | 97.5 | 45 | 66 | 63.5 | 83.5 |
| | Titan Step1 | Not Applicable | | 30 | 61 | 41.5 | 73.5 |
| | Titan Step2 | Not Applicable | | 36 | 67 | 50.5 | 81.5 |
| Titan Step3 | 77.5 | 108.5 | 45 | 76 | 63.5 | 93.5 | |
| 35mm SPIGOT JAW | Precision Midi* | 52 | 61 | 25 | 35 | 31 | 40 |
| | Nova G3 | 52 | 72 | 25 | 45 | 31 | 50 |
| | SuperNova2 | 52 | 72 | 25 | 45 | 31 | 50 |
| | Titan | 52 | 83 | 25 | 55 | 31 | 60 |
| 45mm SPIGOT JAW | Precision Midi* | 52 | 61 | 31 | 40 | 41 | 50 |
| | Nova G3 | 52 | 72 | 31 | 51 | 41 | 61 |
| | SuperNova2 | 52 | 72 | 31 | 51 | 41 | 61 |
| | Titan | 52 | 82 | 31 | 61 | 41 | 71 |

| | | | | | | | |
|---------------------|-----------------|------------------------|-----|------------------------|-----|------------------------|------|
| 70mm Jaws | Precision Midi* | 70 | 90 | 37 | 65 | 56 | 77 |
| | Nova G3 | 70 | 90 | 37 | 65 | 56 | 77 |
| | SuperNova2 | 70 | 90 | 37 | 65 | 56 | 77 |
| | Titan | 70 | 100 | 37 | 75 | 56 | 87 |
| 75mm BOWL JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3 | 81 | 102 | 34 | 55 | 46.5 | 67.5 |
| | SuperNova2 | 81 | 102 | 34 | 55 | 46.5 | 67.5 |
| | Titan | 81 | 112 | 34 | 63 | 46.5 | 77.5 |
| Long Nose JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3** | 54 | 73 | 29 | 50 | 40 | 60 |
| | SuperNova2 | 54 | 73 | 29 | 50 | 40 | 60 |
| | Titan | 54 | 85 | 29 | 61 | 40 | 72 |
| 100mm JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3 | 97 | 118 | 56 | 77 | 78 | 99 |
| | SuperNova2 | 97 | 118 | 56 | 77 | 78 | 99 |
| | Titan | 97 | 128 | 56 | 87 | 78 | 109 |
| 130mm JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3 | Not Recommended | | Not Recommended | | Not Recommended | |
| | SuperNova2 | 127 | 147 | 77 | 97 | 107 | 128 |
| | Titan | 127 | 157 | 77 | 107 | 107 | 138 |
| POWERGRIP JAW | Precision Midi* | Not Recommended | | Not Recommended | | Not Recommended | |
| | Nova G3 | Not Recommended | | Not Recommended | | Not Recommended | |
| | SuperNova2 | 95 | 116 | 55 | 76 | 77 | 98 |
| | Titan | 95 | 126 | 55 | 86 | 77 | 108 |
| TITAN POWERGRIP JAW | Precision Midi* | Not Applicable | | Not Applicable | | Not Applicable | |
| | Nova G3 | Not Applicable | | Not Applicable | | Not Applicable | |
| | SuperNova2 | Not Applicable | | Not Applicable | | Not Applicable | |
| | Titan | 126 | 157 | 77 | 108 | 107 | 139 |

Chuck Accessory Jaw Travel Table

| Jaw Set & Chuck Suitability | | External Bowl Grip |
|-----------------------------|-----------------|--------------------|
| Jaw Set | Suitable Chuck | Max |
| COLE JAW | Precision Midi* | 220 |
| | Nova G3 | 236 |
| | SuperNova2 | 236 |
| | Titan | 240 |
| MINI COLE JAW | Precision Midi* | 157 |
| | Nova G3 | 170 |
| | SuperNova2 | 170 |
| | Titan | 180 |

Please note, Tolerance of +/-1mm on all measurements

All measurements in mm

* Measurements with stop-screw

** Recommended with Caution